

RPS

Universal Installation Tips

1



Common Torque Specs:
ARP Flywheel bolts: 80 ft/lbs
Clutch cover bolts: 25-28 ft/lbs
Factory Flywheel bolts: Use factory torque specs.

Torque ARP Flywheel bolts to 80FT/LBS and use a dab of Red Loctite on each bolt. When factory bolts are used please refer to factory specs.

2



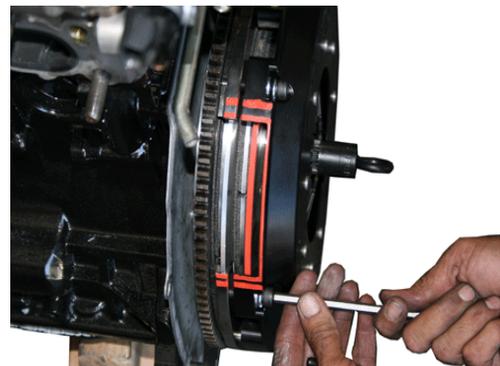
Please clean the input shaft thoroughly prior to installing your new RPS Clutch. To insure an easy installation, apply a thin layer of Anti-Seize on the input shaft as well as the inside of the clutch hub(s). We prefer copper Anti-Seize over silver for long term use. Please use sparingly as excess will contaminate friction surfaces and cause unnecessary slippage.

3



Please slide the disc(s) on the input shaft and make sure they move freely. Do not be afraid to coat the splines with a little more anti-seize to prevent hard spots, but be sure to wipe off the excess. Make sure the splines are free of any burrs or imperfections.

4



Please install the disc(s) in the indicated direction using the proper alignment tool and install the cover marked with orange reference lines. We have provided you with stickers on each disc to insure the correct direction. Please torque allen head cover bolts with lock washers and flat washers to 25- 28 FT/LBS of torque. Apply a dab of Blue Loctite as needed.

RPS PERFORMANCE CLUTCHES

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