

RPS

Lapping clutch hubs to input shaft
and applying grease.

This step must be done to ensure smooth clutch operation, especially for multi-disc clutches.



RPS supplied lapping compound and grease with brushes. (Input shaft in picture is for illustration only).



Clean and remove all dirt and rust from the input shaft and then apply a small layer of lapping compound.



Slide each disc, one at a time, back and forth on the input shaft. This action removes any burrs or imperfections from both the clutch hub and input shaft.



Make sure to completely clean and remove ALL lapping compound from each disc hub and the input shaft with a wire brush. Using a new brush, apply an even layer of grease onto the input shaft and inside each clutch hub. Slide each disc back and forth onto the input shaft and wipe off any excess grease that could fling up onto the clutch facings. ENJOY a smooth working clutch!



RPS PERFORMANCE CLUTCHES

**9810 Owensmouth Ave #11
Chatsworth, CA 91311**

**main: 818-993-9174
fax: 818-993-9177
email: rj@turboclutch.com
www.turboclutch.com**